## IMPELLER FOR MARINE PROPULSION DEVICE Abstract of the Disclosure

An impeller for a jet propulsion device includes at least one fluid channel formed on each impeller blade. During impeller rotation, a fluid back-flow is generated through the fluid channels. The back-flow advantageously sweeps cavitation bubbles away from the impeller blades and inhibit their implosion on the blade surfaces and/or inner housing surface which lies adjacent the blade tips. This desirably reduces erosion and provides a long-life and efficient propulsion device.

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